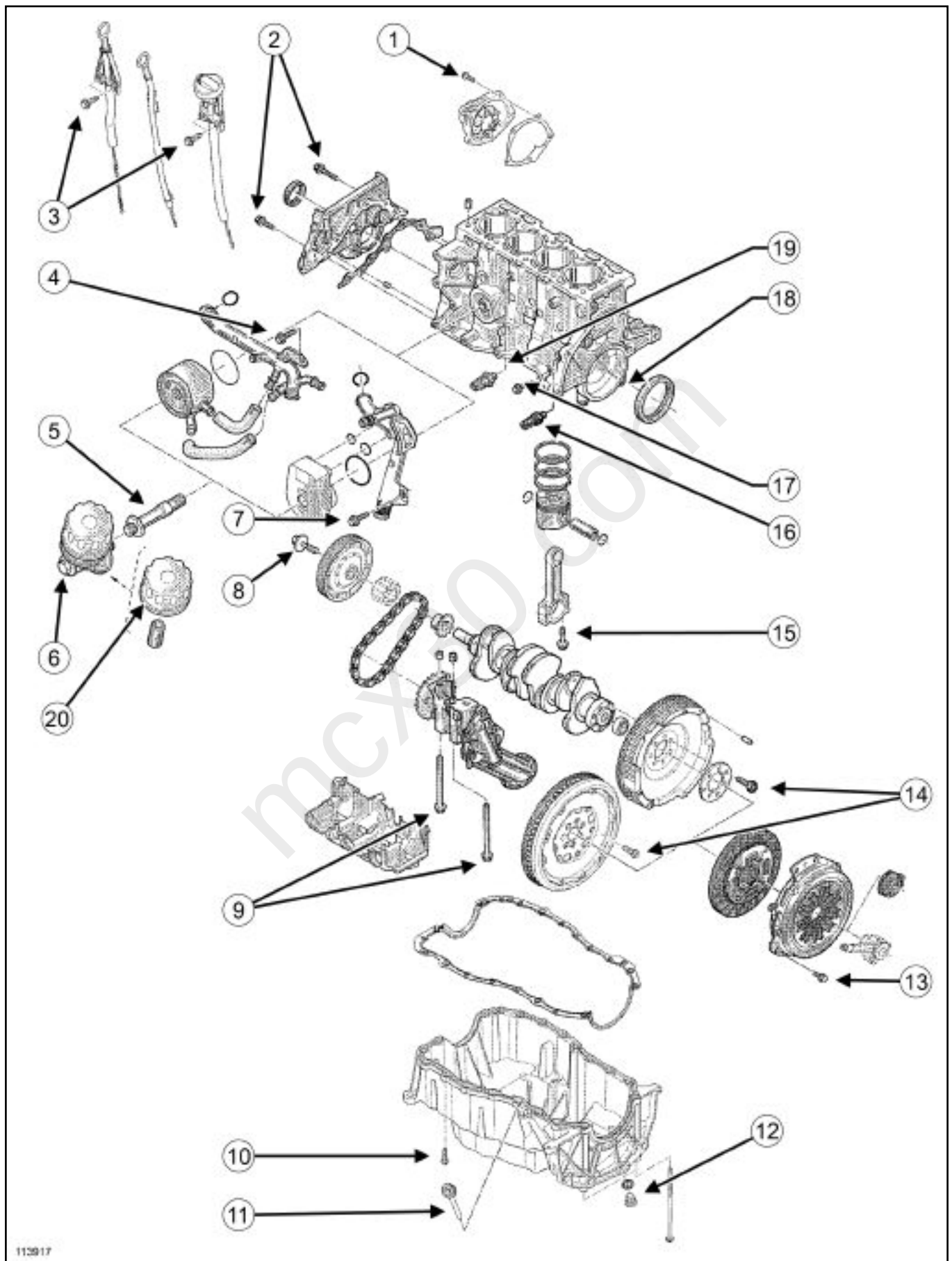


Couple de serrage en N.m et / ou degrés		
(30)	Turbocharger oil return pipe bolt	12 ± 1.2
(31)	Timing end cooler support bolt	25 ± 2.5
(32)	Exhaust gas cooler bolt	12 ± 1.2
(33)	EGR solenoid valve bolt	10 ± 1
(34)	Flywheel end cooler support bolt	25 ± 2.5
(35)	Exhaust gas inlet pipe bolts	35 ± 3.5
(36)	Timing end cooler support bolt	12 ± 1.2
(37)	Exhaust gas recirculation solenoid valve bolt	12 ± 1.2
(38)	Exhaust gas recirculation solenoid valve stud	4 ± 0.4
(39)	Exhaust gas recirculation solenoid valve nut	12 ± 1.2
(40)	Solenoid valve support bolts	21 ± 2.1

LOWER ENGINE:

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